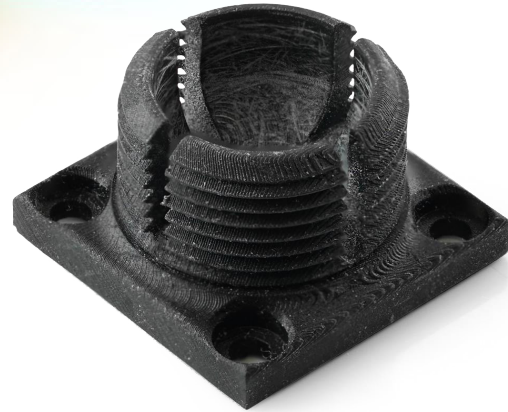


Technical Data

Photocentric
RESINS



BR3DBLK01-LASER-HTENSILE
UV Laser **High Tensile**
3D polymers



SPECS

FEATURES

Photocentric's range of High Tensile UV Laser photopolymers are ideal for making objects where you want a hard object with high tensile strength. Objects cannot be bent or compressed easily. They exhibit very high tensile shear properties and limited elongation. UV Laser High Tensile provides excellent imaging in your desktop laser printer. You will experience the benefits of fast exposure times and a wide exposure latitude, allowing you to hold the finest details your machine can provide. The solid material is strong, durable, and long lasting provided it is stored in dry conditions away from strong UV light.

PROCESSING INSTRUCTIONS

Follow the procedures laid out in your 3D laser printer user manual. Polymer should be poured into the tray away from direct sunlight. Polymer can be reused but should be poured through a filter to remove solid lumps. Keep hood on at all times. Liquid polymer is soluble in water and soap. After making cleaned objects surface tack can be removed by leaving under water in UV for 20 minutes or longer. If any surface tack persists you can remove it by wiping the parts with IPA.

DATA

Viscosity (At 25°C Brookfield spindle 3)	980 cPs
Hardness ASTM D2240 (After post exposure)	94 Shore D
Tensile strength ASTM D638 (Postcured 120 mins UV and 80°C heat)	80 MPa
Elongation at break ASTM D638 (Postcured 120 mins UV and 80°C heat)	5.6%
Storage	10<t>50°C
Density	1.09 g/cm ³

AVAILABLE COLOURS

Black

Available in 1kg bottles.